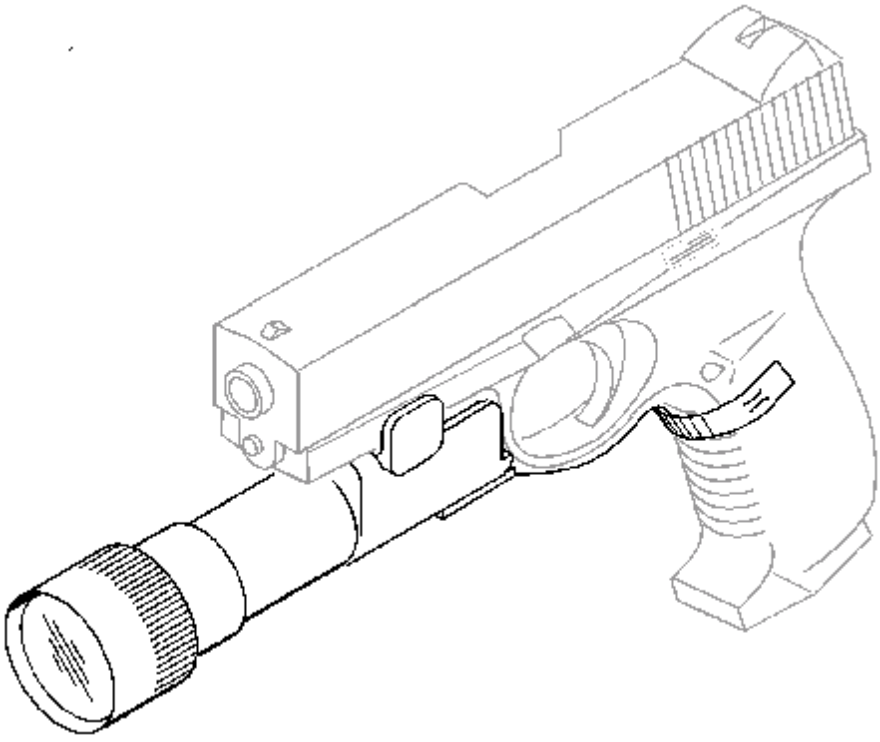
SUREFIRE®

We Put the Power of Light in Your Hand

Model 308R
608R

S & W Sigma Tactical Light

Users Manual



S & W Sigma Pistol

Protected by US. Patents 4,777,754, 4,856,218, & 5,654,594

Revision N/C 5_1_97

Model 308R & 608R Tactical Light

Introduction

The Model 308R & 608R Tactical Light provides a rugged and reliable source of high intensity light mounted below the barrel of the weapon. The light can be activated by pressing on the Slimline® Momentary Switch positioned on the handgrip.

Kit Contents

- H08R Housing
- L30 or L60 Lamp Module
- DL123A or DL223AC Battery
- Hex Wrench
- Users Manual

Installation

1. Remove the magazine from the weapon and inspect the weapon to be certain it is not loaded.
2. Position the H08R Housing below the frame, forward of the trigger guard and the Slimline Switch against the hand grip.
3. Position the Clamp Plate inside the trigger guard with the four holes aligned with the holes in the Housing.
4. Install four socket head screws through the Clamp Plate into the Housing. Insure that the spacing between the housing and the Clamp Plate is even on each side of the trigger guard.
5. Tighten the four screws with the Hex Wrench provided in the Kit until the Housing is secure to the weapon. DO NOT OVER TIGHTEN THE SCREWS. The frame will distort and may impair the function of the weapon.
6. Install the Battery with the + terminal facing out.
7. Install the Lamp Module. The Tactical Light is now ready for use.

Lamp Replacement

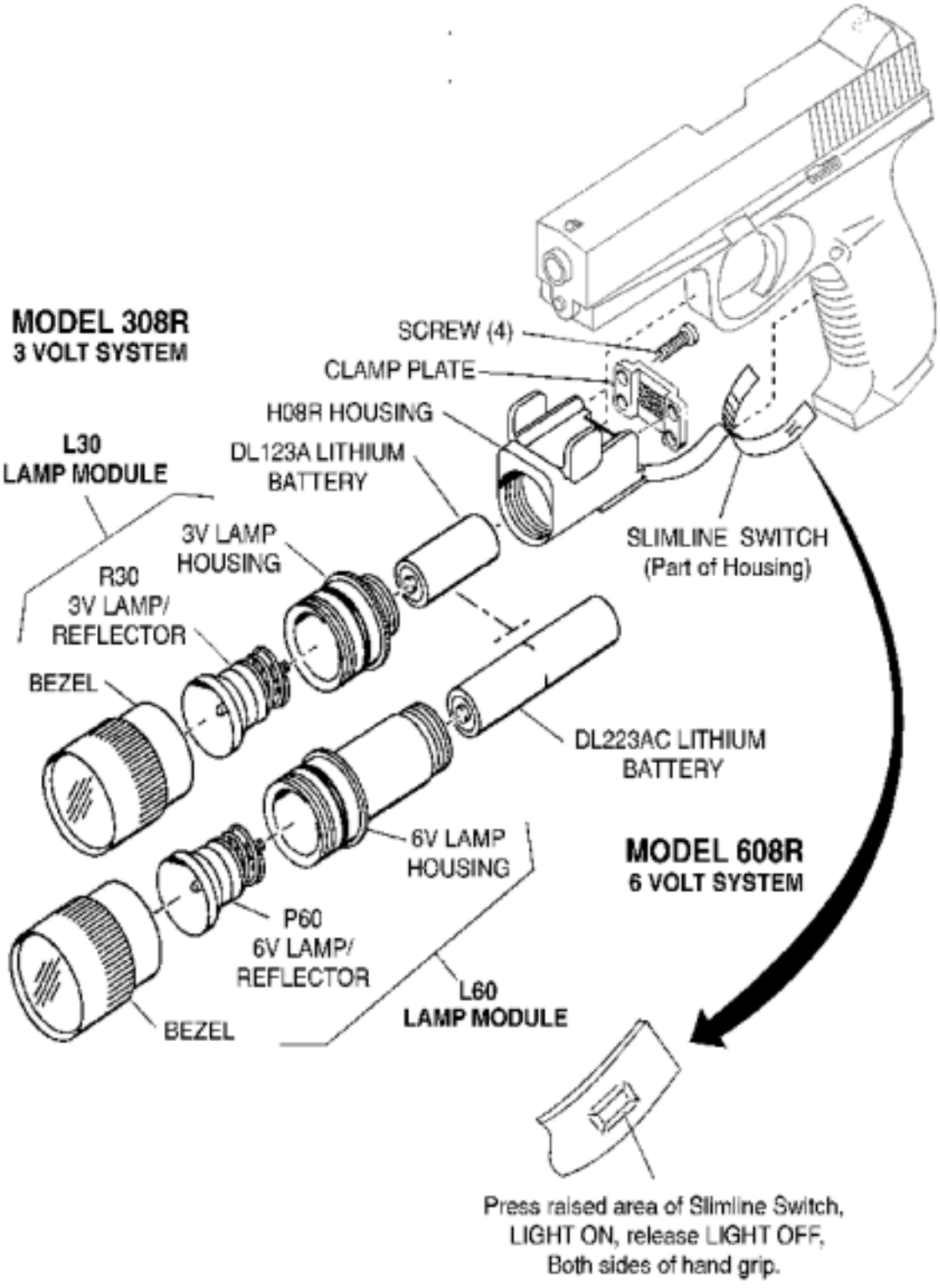
1. Unscrew Bezel from Lamp Module. Lift Lamp assembly out of Bezel.
2. Install replacement Lamp Assembly in Bezel and reassemble by screwing onto Lamp Housing until it is fully seated.

Battery Replacement

1. Unscrew Lamp Module from Housing and shake out old battery.
2. Install new battery with the + terminal facing out.
3. Reinstall Lamp Module.

WARNING

Lithium batteries can explode or cause burns if disassembled, shorted, recharged or exposed to fire or high temperatures. Please handle with care.


MODEL 308R
3 VOLT SYSTEM
SCREW (4)
CLAMP PLATE
H08R HOUSING
L30
LAMP MODULE
DL123A LITHIUM
BATTERY
3V LAMP
HOUSING
SLIMLINE SWITCH
(Part of Housing)
R30
3V LAMP/
REFLECTOR
BEZEL
DL223AC LITHIUM
BATTERY
6V LAMP
HOUSING
MODEL 608R
6 VOLT SYSTEM
P60
6V LAMP/
REFLECTOR
L60
LAMP MODULE
BEZEL
Press raised area of Slimline Switch,
LIGHT ON, release LIGHT OFF,
Both sides of hand grip.

Model 308R & 608R Tactical Light

Caution

The battery used in the light is very powerful. Be sure that the switch is not touching anything when the light is stored. If the lamp is turned on while in a case or other container, the lamp can overheat and damage the light or surrounding materials. Remove the battery or unscrew the bezel far enough to prevent the lamp from turning on when stored.

Do not use a 3 Volt Lamp Assembly in a 6 Volt system. The lamp will burn out Immediately!!! To identify a lamp assembly: the 3 volt lamp has a Red label and is marked R30, the 6 volt has a Blue or Green label and is marked R60 or P60.

If it is necessary to dispose of any batteries, do not do so by fire, mutilation or by disassembly, as this may cause toxic chemicals to be released.

Repairs & Replacements

To obtain repair or replacement call Customer Service at 800-828-8809 (toll free) or 714-545-9444 and obtain a Return Authorization number (RA). Then pack the unit carefully and return (no COD's please) to:

SureFire LLC
Repairs Department, RA# ___
18300 Mt. Baldy Circle
Fountain Valley, CA 92708

Surefire will pay any reasonable shipping costs to return the unit to you.

Warranty

SureFire warrants that its products will be free from defects in materials and workmanship. SureFire will repair or replace (at its option), without charge, any product or part which is found to be defective under normal use and service. Such repair or replacement shall be the purchaser's sole and exclusive remedy under this warranty. This warranty does not include normal maintenance and services and does not apply to any products or parts which have been subject to modification, misuse, negligence, accident, improper maintenance or repair by anyone other than SureFire.

"Fine Print" Warranty Limitation

There is no other express warranty. SureFire hereby disclaims any and all implied warranties, including, but not limited to fitness for a particular purpose. SureFire shall not be liable for incidental, consequential, or special damages arising out of, or in connection with product use or performance.

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18300 Mt. Baldy Circle, Fountain Valley, CA 92708 (714) 545-9444